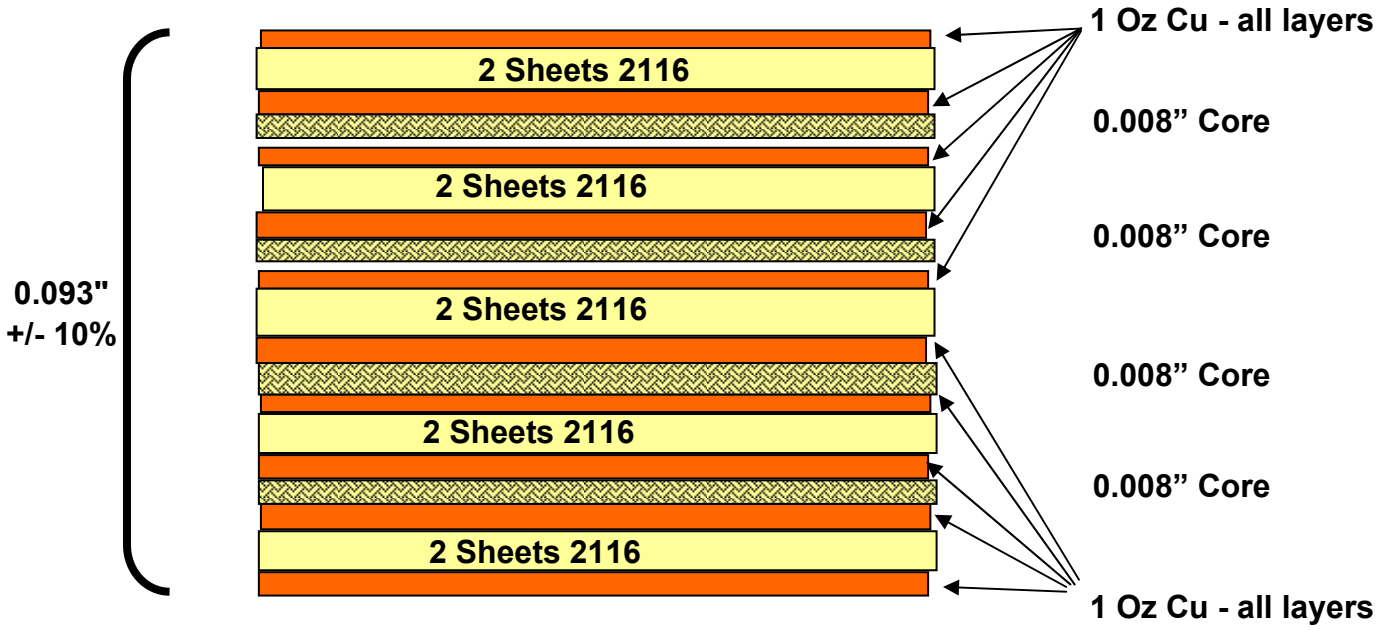0.093" 10 Layer